



Dart Aerospace Ltd.
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D5564-5
Job Sheet 182757

Accounting Job RD17-1054-01



Part No: D5564-5

Job Qty: 8 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: D5564 REV.b-prelim IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG
REV.A-PRELIM DD VERF:JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY:DP

Ship Via:

POSITIVE RECALL

EFFECTIVE _____ AUTH _____

RELEASED _____ DATE _____
Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Waterjet2		SL 18/09/18
110	Waterjet	8 pcs	9/7/18	9/7/18	0.00	0.40	Waterjet1		SL 18/09/18
120	QC	8 pcs	9/7/18	9/7/18	0.00	0.00	QC2		SL 18/09/18
130	QC	8 pcs	9/7/18	9/7/18	0.00	0.00	QC8		SEP 04 2018 68
140	Brake NC	8 pcs	9/7/18	9/7/18	0.00	0.40	Brake NC 1		SL 9-89
150	QC	8 pcs	9/7/18	9/7/18	0.00	0.00	QC5		38
160	Packaging	8 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3		9-89
170	QC21-SA	8 Ea	9/7/18	9/7/18	0.00	0.00	QC21		SL 18.09.05

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.2216 sf (.0277 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	341	0.

Part Specifications

Specifications could not be found.

Plex 8/31/18 8:51 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
Date : _____		MRB (QSI042) Approval	
Dart Aerospace Ltd. 1270 Aberdeen Street Heekstury, ON K64 1K7 CANADA TEL.: 1 513 832-5200 Email: sales@dartero.com www.dartaerospace.com Container No: S107538 Part: D5564-5 Job No: 182757 Serial No/Batch: S107538 Revision: B Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/01/10		Disposition 	
		Completed By	
		Lead hand / Supervisor Approval Verification	
		QC / QA Coordinator Approval	
Enviro Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		FAULT CATEGORY ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	
Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
		OTHER :	

